



## Electric Pump Systems





Since 1918, Alemite has been supplying high-quality products to meet the needs of numerous industries. With the introduction of our full line of electric pump systems and accessories, we strengthen that commitment. Combined with a one-year product warranty, these superior electric pump systems from Alemite provide the performance and reliability you deserve.

### Electric Pump Systems

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Alemite is bringing our experience of providing quality products to the electric pump market. Our superior pumps offer the performance you need to improve productivity and transfer fluid more efficiently. And, because we offer a full line, we have a pump for every need. Alemite also takes pride in our highly qualified sales staff. Their expertise and knowledge are key to providing a system you can rely on and the support to ensure it keeps up with your operation.

### Markets Served

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- Chemical Manufacturing
- Waste Water Treatment
- Chemical Packaging
- Semiconductor
- Pharmaceutical
- Agriculture
- Petroleum
- Plating



## Pumps for Every Need

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### Drum & Container Pumps

Alemite's Container Pumps and Batch Control Systems are engineered to safely transfer or dispense a wide range of liquids from drums, totes and tanks, including corrosive and flammable liquids. Three models are available:



#### **Open Drip Proof (ODP):**

- Engineered for use in corrosive environments
- Ideally suited for transferring many chemicals, including acids and alkalis



#### **Totally Enclosed Fan Cooled (TEFC):**

- Engineered for use in heavily corrosive environments or when aggressive fumes are present
- Ideally suited for transferring concentrated acids and alkalis or aggressive solvents



#### **Hazardous Duty:**

- Engineered for use in hazardous duty locations
- Ideally suited for transferring flammable/combustible liquids

## Pump Tubes for Every Need

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### Polyvinylidene fluoride (PVDF) Series Pump Tubes

Alemite's PVDF Pump Tubes are engineered to transfer highly concentrated aggressive liquids. Robust PVDF offers excellent durability and chemical resistance.

### 316 Stainless Steel Series Pump Tubes

Alemite's Stainless Steel Pump Tubes are engineered to transfer a broad range of chemicals, including flammable and combustible liquids. 316 Stainless Steel offers excellent strength and durability.

### Polypropylene Series Pump Tubes

Alemite's Polypropylene Pump Tubes are engineered to transfer corrosive liquids. Sturdy Polypropylene ensures chemical resistance against light to moderately aggressive media.

## Motor & Tube Assembly Detail



Variable Speed Control



Unique Drop-In  
Brush System



Multi Certified Motors Meet  
UL, cUL, and CE



Powerful 1.1 hp  
(825 watt) Double  
Insulated Motors in  
115/230 VAC Models



Optional Thermal Overload or  
Low Voltage Release Switches



Motor Housing  
Provides Added  
Chemical Resistance



Handwheel Modular Design



1" (2.5 cm) Barbed  
Fitting (35 gpm /  
132 lpm delivery)



Thick, Robust Wall Construction



TFE Guide Sleeve  
Finned Design



Hastelloy C Drive Shaft



Carbon Insert



Impeller/Rotor are  
Interchangeable

## Complete Pump Solutions

Alemite's Pump Packages offer a complete solution for transferring liquids from drums, tanks and IBCs. These packages are specially designed to assist you in choosing the right system for your specific demand. Complemented by Alemite's expertise and support, these pump packages are the perfect solution for your electric pump needs.



*Each package comes complete with an electric motor, 39" (1 m) pump tube, dispensing nozzle, 6' (1.8 m) of chemically resistant hose, barrel adapter, pump storage bracket and hose clamps.*

### Pump Package 1: Part Number 340011 Polypropylene Pump Tube, 115 VAC ODP motor

Part Number	Description	Weight
340015	ODP Motor, 115 VAC	9 lbs (4.1 kg)
340020-1	Polypropylene Pump Tube	6.4 lbs (2.9 kg)
393766-1	Polypropylene Nozzle	0.6 lbs (0.27 kg)
393766-5	Wall Bracket	0.8 lbs (0.36 kg)
393766-3	Polypropylene Bung Adapter	0.1 lbs (0.05 kg)
393766-6	6' (1.8 m) PVC Tubing and Clamps	2 lbs (0.91 kg)

### Pump Package 2: Part Number 340012 Polypropylene Pump Tube, 230 VAC ODP motor

Part Number	Description	Weight
340016	ODP Motor, 230 VAC	9 lbs (4.1 kg)
340020-1	Polypropylene Pump Tube	6.4 lbs (2.9 kg)
393766-1	Polypropylene Nozzle	0.6 lbs (0.27 kg)
393766-5	Wall Bracket	0.8 lbs (0.36 kg)
393766-3	Polypropylene Bung Adapter	0.1 lbs (0.05 kg)
393766-6	6' (1.8 m) PVC Tubing and Clamps	2 lbs (0.91 kg)

### Pump Package 3: Part Number 340013 316 Stainless Steel Pump Tube, 115 VAC ODP motor

Part Number	Description	Weight
340015	ODP Motor, 115 VAC	9 lbs (4.1 kg)
340020-2	316 Stainless Steel Pump Tube	6.4 lbs (2.9 kg)
393766-2	Aluminum Nozzle	2.3 lbs (1.0 kg)
393766-5	Wall Bracket	0.8 lbs (0.36 kg)
393766-4	Stainless Steel Bung Adapter	0.1 lbs (0.05 kg)
393766-6	6' (1.8 m) PVC Tubing and Clamps	2 lbs (0.91 kg)

### Pump Package 4: Part Number 340014 316 Stainless Steel Pump Tube, 230 VAC ODP motor

Part Number	Description	Weight
340016	ODP Motor, 230 VAC	9 lbs (4.1 kg)
340020-2	316 Stainless Steel Pump Tube	11 lbs (5.0 lbs)
393766-2	Aluminum Nozzle	2.3 lbs (1.0 kg)
393766-5	Wall Bracket	0.8 lbs (0.36 kg)
393766-4	Stainless Steel Bung Adapter	0.1 lbs (0.05 kg)
393766-6	6' (1.8 m) PVC Tubing and Clamps	2 lbs (0.91 kg)

## Batch Control Systems Packages

Alemite's Batch Control Systems are engineered to control, measure and dispense any volume of liquid from drums, IBCs, plating tanks and any large storage vessel. They can be used in any industry where batching, chemical packaging or dilution is required for accuracy and efficiency.



### Operation

Simply enter the desired volume of liquid to be transferred with the directional arrows. Press ENTER and the Batch Control System engages the motor, dispenses the required volume, then stops the motor to complete the process.

*The batch system does not require the use of a nozzle.*

### Features

#### Accuracy

Employ "Teach In" calibration or preset "K Factors" for maximum accuracy ( $\pm 0.5\%$ ). No more estimating or using floor scales to properly measure corrosive chemicals.

#### Safety

Prevents the operator from having to come in contact with corrosive chemicals. Eliminates drum tilting with forklifts or measurement with buckets or pails. Allows for a controlled transfer of highly corrosive liquids from your storage container to a mixing tank or process line.

#### Memory

Save up to 7 preset volumes in the Automatic Batch Memory or change each batch in the Manual Batch Setting. Equipped with EEPROM Electronics.

#### Versatility

- Displays volume units in gallons, imperial gallons, liters, milliliters or cubic meters.
- Displays flow rate in gallons, imperial gallons, liters, milliliters or cubic meters per minute, second or hour.
- Language can be displayed in English, German, French, Italian or Spanish, as desired.
- Batch Controller operates on 115 VAC or 230 VAC power 50/60Hz.
- Batch Control Motors are available in TEFC or ODP for any corrosive environment. Both 50Hz and 60Hz motors are available.

#### Control

Variable Speed Motors enable operators to control discharge flow.

#### Quick Connection

1" (2.5 cm) hose barb or 1" NPT thread allows easy hose change or quick disconnect setup.

**Batch Control Systems Package 1:  
Part Number 340021**

**Polypropylene Pump Tube, 115 VAC motor**

Part Number	Description
340025	115 VAC Batch Control Motor
393766-13	Batch Control Module
340020-1	Polypropylene 39" (1 m) Tube
393766-11	Flow Chamber Assembly (Poly)
393766-20	Union Nut (Winged)

Approx. shipping wt: 25 lbs (11 kg)

**Batch Control Systems Package 3:  
Part Number 340023**

**Polypropylene Pump Tube, 230 VAC motor**

Part Number	Description
340026	230 VAC Batch Control Motor
393766-13	Batch Control Module
340020-1	Polypropylene 39" (1 m) Tube
393766-11	Flow Chamber Assembly (Poly)
393766-20	Union Nut (Winged)

Approx. shipping wt: 25 lbs (11 kg)

**Batch Control Systems Package 2:  
Part Number 340022**

**316 Stainless Steel Pump Tube, 115 VAC motor**

Part Number	Description
340025	115 VAC Batch Control Motor
393766-13	Batch Control Module
340020-2	316 Stainless Steel 39" (1 m) Tube
393766-11	Flow Chamber Assembly (Poly)
393766-20	Union Nut (Winged)

Approx. shipping wt: 25 lbs (11 kg)

**Batch Control Systems Package 4:  
Part Number 340024**

**316 Stainless Steel Pump Tube, 230 VAC motor**

Part Number	Description
340025	230 VAC Batch Control Motor
393766-13	Batch Control Module
340020-2	316 Stainless Steel 39" (1 m) Tube
393766-11	Flow Chamber Assembly (Poly)
393766-20	Union Nut (Winged)

Approx. shipping wt: 25 lbs (11 kg)

## Accessories

Alemite offers a complete assortment of accessories for our electric pump systems. Constructed of only the most durable materials, our full line of accessories ensures you have everything you need to maintain an efficient electric pump system.

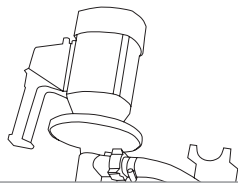
### Various Accessories

Part Number	Description
340015 Motors	ODP, 115 VAC, for Pump Packages 1 and 3
340016	ODP, 230 VAC, for Pump Packages 2 and 4
340017	TEFC, 115 VAC
340018	TEFC, 230 VAC
340019	Hazardous Duty, 230 VAC
340025	Batch Control Motor (115 VAC), for Batch Control Packages 1BC and 2BC
340026	Batch Control Motor (230 VAC), for Batch Control Packages 3BC and 4BC
340020-3 Pump Tubes	39" (1 m) PVDF Down Tube
340020-2	39" (1 m) 316 Stainless Steel Down Tube
340020-1	39" (1 m) Polypropylene Down Tube

Part Number	Description
393766-1 Nozzles	Polypropylene Nozzle
393766-2	Aluminum Nozzle
393766-59	Stainless Steel Nozzle
393766-3 Bung Adapters	Polypropylene Bung Adapter
393766-4	Stainless Steel Bung Adapter
393766-5 Wall Bracket	Wall Mounting Bracket
393766-6 Hose Kits	Hose Kit with Clamps (6') (1.8 m)
393766-10	Hose Kit with Clamps (10') (3.0 m)
393766-12	Hose Kit with Clamps (12') (3.7 m)
393766-7 Strainers	Polypropylene Strainer
393766-8	Stainless Steel Strainer

## Accessories (continued)

Part Number	Description
393766-9	Clamp Stainless Steel Hose Clamp
393766-11	Polypropylene Flow Chamber Assembly, for all Batch Control Packages
393766-13	Flow Chamber Assembly Components (CONTROL MODULE ONLY)
393766-14	(POLY. FLOW CHAMBER W/O FITTINGS)
393766-15	(PUMP OUTLET FITTING)
393766-16	(FLOW METER OUTLET FITTING)
393766-17	(FLOW METER INLET FITTING)
393766-18	(POLY. CHECK VALVE)
393766-19	FITTING, HOSE BARB
393766-20	(POLY. WING NUT)
393766-21	Other parts & accessories PVC Hose (12") (30.4 cm)
393766-22	Hand Wheel (for all tube sets)



## Electric Pump Systems



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 Fax International: 803-802-0192  
[www.alemite.com](http://www.alemite.com)

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Part Number	Description
393766-23	Viton <sup>®</sup> Seal (for polypropylene tube set)
393766-24	Coupling Pump (for all tube sets)
393766-25	39" (1 m) Drive Shaft
393766-26	Discharge Housing (for polypropylene tube set)
393766-27	Bearing Assembly (for all tube sets)
393766-28	1" (2.5 cm) Hose Barb Fitting (for polypropylene tube set)
393766-29	Snap Ring (for all tube sets)
393766-30	39" (1 m) Guide Sleeve (TFE) (for polypropylene and PVDF tube sets)
393766-31	Pump Housing (w/Bushing) (for polypropylene tube set)
393766-32	39" (1 m) Inner Tube (for polypropylene tube set)
393766-33	39" (1 m) Outer Tube (for polypropylene tube set)
393766-34	Impeller (for polypropylene tube set)
393766-35	Foot Pump (for polypropylene tube set)
393766-36	V-Seal (TFE) (for PVDF and SS tube sets)
393766-37	Discharge Housing (for PVDF tube set)
393766-38	1" (2.5 cm) Hose Barb Fitting (for PVDF tube set)
393766-39	Wing Nut (for PVDF tube set)
393766-40	39" (1 m) Inner Tube (for PVDF tube set)
393766-41	39" (1 m) Outer Tube (for PVDF tube set)
393766-42	Pump Housing (w/Bushing) (for PVDF tube set)
393766-43	Impeller (PVDF) (for PVDF tube set)
393766-44	Foot Pump (for PVDF tube set)
393766-45	Connection Flange (for SS tube set)
393766-46	39" (1 m) Drive Shaft (for SS tube set)
393766-47	39" (1 m) Guide Sleeve (TFE) (for SS tube set)
393766-48	Wing Nut (for SS tube set)
393766-49	Seal (TFE) (for SS tube set)
393766-50	1" (2.5 cm) Hose Barb Fitting (for SS tube set)
393766-51	39" (1 m) Inner/Outer Tube Assembly (for SS tube set)
393766-52	Pump Housing (w/Bushing) (for SS tube set)
393766-53	Impeller (TFE) (for SS tube set)
393766-54	2-Set Viton <sup>®</sup> O-Ring (for SS tube set)
393766-55	Foot Pump (for SS tube set)
393766-56	Coupling Pump (for all ODP motors)
393766-57	115 VAC Carbon Brush (for 115 VAC ODP motors)
393766-58	230 VAC Carbon Brush (for 230 VAC ODP motors)





## Motor/Tube Chemical Combinations

### Motor ODP/TEFC Down Tube PP Suitable Chemicals

Acetic acid (10 to 80%)  
Acetic acid, glacial (to 100°F, 38°C)  
Aluminum chloride  
Aluminum fluoride  
Aluminum hydroxide  
Aluminum nitrate  
Aluminum potassium nitrate  
Aluminum sulfate  
Ammonium bifluoride (to 70°F, 21°C)  
Ammonium carbonate  
Ammonium chloride  
Ammonium fluoride (25%)  
Ammonium hydroxide  
Ammonium nitrate  
Ammonium nitrite (to 70°F, 21°C)  
Ammonium oxalate  
Ammonium persulfate  
Ammonium phosphate (monobasic, dibasic, tribasic)  
Ammonium sulfate  
Arsenic acid  
Barium carbonate  
Barium chloride  
Barium hydroxide  
Barium sulfate  
Barium sulfide  
Bismuth carbonate  
Black liquors  
Boric acid  
Bromic acid  
Butyric acid  
Calcium bisulfide  
Calcium bisulfite  
Calcium chlorate  
Calcium chloride  
Calcium hydroxide  
Calcium hypochlorite (to 70°F, 21°C)  
Calcium nitrate  
Calcium sulfate  
Calcium sulfite  
Carbonic acid  
Cellosolve®  
Chromic acid, 10%  
Chromic acid, 50%  
Citric acid  
Citric oils  
Copper chloride  
Copper cyanide  
Copper nitrate  
Ethylene glycol  
Fatty acids  
Ferric chloride  
Ferric nitrate  
Ferric sulfate  
Ferrous chloride  
Ferrous sulfate  
Fluoboric acid  
Fluosilicic acid  
Formaldehyde  
Formic acid  
Gallic acid  
Glycerin  
Hydrobromic acid  
Hydrochloric acid, 20%  
Hydrochloric acid, 37% (cold)

Hydrofluoric acid, 20%  
Hydrofluosilicic acid, 20%  
Hydrogen fluoride  
Iodine\*  
Lactic acid  
Lead acetate  
Lead sulfamate  
Magnesium carbonate  
Magnesium chloride  
Magnesium hydroxide  
Magnesium sulfate  
Maleic acid  
Mercuric chloride, dilute solution  
Mercuric cyanide  
Milk  
Muriatic acid, 20%  
Muriatic acid, 37% (cold)  
Nickel chloride  
Nickel sulfate  
Nitric acid, 20%  
Nitrobenzene  
Oleic acid  
Oxalic acid  
Phenol (carbolic acid)  
Phosphoric acid, <20%  
Phosphoric acid, 20 to 40%  
Phosphoric acid, 20 to 45%  
Photographic solutions  
Plating solutions, chrome 40  
Plating solutions, copper  
Plating solutions, gold  
Plating solutions, iron  
Plating solutions, lead  
Plating solutions, nickel  
Plating solutions, silver  
Plating solutions, tin  
Plating solutions, zinc  
Potassium bicarbonate  
Potassium bromide  
Potassium carbonate  
Potassium chlorate  
Potassium chloride  
Potassium chromate  
Potassium dichromate  
Potassium hydroxide  
Potassium nitrate  
Potassium permanganate  
Potassium sulfate  
Silicone oil  
Silver nitrate  
Soap solutions  
Sodium bicarbonate  
Sodium bisulfate  
Sodium bisulfite  
Sodium bromide  
Sodium carbonate  
Sodium chlorate, 50%  
Sodium chloride  
Sodium cyanide  
Sodium hydroxide, 20%  
Sodium hydroxide, 50%  
Sodium hydroxide, 80%  
Sodium hypochlorite, <20%  
Sodium nitrate  
Sodium perborate  
Sodium phosphate  
Sodium silicate  
Sodium sulfate  
Sodium sulfide  
Sodium thiosulfate

Stannic chloride  
Sulfate liquors  
Sulfur  
Sulfuric acid, <10%  
Sulfuric acid, 10 to 75%  
Sulfurous acid  
Tannic acid  
Transformer oil

### Motor XPRF Down Tube SS Suitable Chemicals

Acetaldehyde  
Acetate solvents  
Acetone  
Acetyl chloride  
Acetylene  
Alcohols  
Ammonia, aqua (10%)  
Ammonia, aqueous  
Ammonia, concentrated  
Amyl acetate  
Amyl chloride  
Barium nitrate  
Butane  
Butyl acetate  
Butylene  
Carbon disulfide  
Cetyl alcohol  
Chlorobenzene  
Copper sulfate  
Cyclohexane  
Cyclohexanol  
Cyclohexanone  
Diethyl ether  
Diisobutylene  
Epichlorohydrin  
Ethanolamine  
Ether  
Ethyl acetate  
Ethyl chloride  
Ethyl ether  
Ethylene chloride  
Ethylene dichloride  
Heptane  
Hexane  
Hydrogen peroxide  
Hydrogen sulfide (cold)  
Hydrogen sulfide (hot)  
Isopropyl ether  
Jet fuel (JP3, JP4, JP5)  
Lacquer solvents  
Ligroin  
Methyl acetone  
Methyl ethyl ketone  
Methyl isobutyl ketone  
Monoethanolamine  
Naphtha  
Naphthalene  
Tartaric acid  
Titanium tetrachloride  
Wood oil  
Xylene

### Motor ODP/TEFC Down Tube PVDF Suitable Chemicals

Acetamide (below 75°F, 24°C)  
Acetic acid  
Acetic acid, glacial (to 120°F, 49°C)  
Aluminum chloride  
Aluminum fluoride  
Aluminum hydroxide  
Aluminum nitrate  
Aluminum potassium nitrate  
Aluminum sulfate  
Ammonium bifluoride  
Ammonium carbonate  
Ammonium chloride  
Ammonium fluoride (10-25%)  
Ammonium hydroxide  
Ammonium nitrate  
Ammonium persulfate  
Ammonium phosphate (monobasic, dibasic, tribasic)  
Ammonium sulfate  
Ammonium sulfide (to 120°F, 49°C)  
Ammonium thiocyanate  
Ammonium thiosulfate  
Aniline (to 75°F, 24°C)  
Aniline hydrochloride (to 75°F, 24°C)  
Aqua regia, 80% (to 75°F, 24°C)  
Arsenic acid  
Barium carbonate  
Barium chloride  
Barium hydroxide  
Barium sulfate  
Barium sulfide  
Benzaldehyde (to 75°F, 24°C)  
Benzene sulfonic acid (to 75°F, 24°C)  
Benzoic acid  
Bismuth carbonate  
Black liquors  
Boric acid  
Brine acid  
Bromic acid  
Bromine, liquid (to 150°F, 66°C)  
Bromine water  
Butyric acid  
Calcium bisulfide  
Calcium bisulfite  
Calcium chlorate  
Calcium chloride  
Calcium hydroxide  
Calcium hypochlorite (to 70°F, 21°C)  
Calcium nitrate  
Calcium sulfate  
Carbonic acid  
Carbon tetrachloride  
Cellosolve®  
Chlorine, liquid  
Chlorobenzyl chloride (to 125°F, 52°C)  
Chloroform (to 125°F, 52°C)  
Chromic acid, 10% (to 120°F, 49°C)  
Chromic acid, 50% (to 120°F, 49°C)  
Citric acid

**Motor ODP/TEFC  
Down Tube PVDF  
Suitable Chemicals  
Continued**

Copper chloride  
Copper cyanide  
Copper nitrate  
Cresylic acid (to 150°F, 66°C)  
Diesel fuels  
Ethylene glycol  
Fatty acids  
Ferric chloride  
Ferric nitrate  
Ferric sulfate  
Ferrous sulfate  
Fluoboric acid (to 140°F, 60°C)  
Fluosilicic acid  
Formaldehyde (to 120°F, 49°C)  
Formic acid  
Furfural  
Gallic acid (to 75°F, 24°C)  
Gelatin  
Glue, PVA  
Glycerin  
Glycols  
Hydrobromic acid  
Hydrochloric acid, 20%  
Hydrochloric acid, 37% (cold)  
Hydrochloric acid, 37% (hot)  
Hydrofluoric acid, 20%  
Hydrofluoric acid, 50%  
Hydrofluoric acid, 75%  
Hydrofluoric acid, conc. (cold)  
Hydrofluosilicic acid, 20%  
Hypochlorous acid  
Iodine (to 150°F, 66°C)  
Lactic acid (to 120°F, 49°C)  
Lead acetate  
Magnesium carbonate  
Magnesium chloride  
Magnesium hydroxide  
Magnesium sulfate  
Maleic acid  
Mercuric chloride, dilute solution  
Mercuric cyanide  
Methyl chloride  
Milk  
Muriatic acid, 20%  
Muriatic acid, 37% (cold)  
Muriatic acid, 37% (hot)  
Nickel chloride  
Nickel sulfate  
Nitric acid, 20%  
Nitric acid, conc. (to 120°F, 49°C)  
Nitrobenzene (to 75°F, 24°C)  
Oleic acid  
Oxalic acid (to 125°F, 52°C)  
Palmitic acid  
Perchloric acid+C131  
Perchloroethylene  
Petrolatum  
Phenol (carbolic acid)  
Phosphoric acid, <20%  
Phosphoric acid, 20 to 40%  
Phosphoric acid, 20 to 45%  
Plating solutions, chrome 40  
Plating solutions, copper  
Plating solutions, iron  
Plating solutions, lead  
Plating solutions, nickel  
Plating solutions, silver

Plating solutions, tin  
Plating solutions, zinc  
Potassium bicarbonate  
Potassium bromide  
Potassium carbonate  
Potassium chlorate  
Potassium chloride  
Potassium chromate  
Potassium dichromate  
Potassium hydroxide (to 150°F, 66°C)  
Potassium nitrate  
Potassium permanganate  
Potassium sulfate  
Propionic acid C159  
Silicone oil  
Silver nitrate  
Soap solutions  
Sodium bicarbonate  
Sodium bisulfate  
Sodium bisulfite  
Sodium borate  
Sodium bromide  
Sodium carbonate  
Sodium chlorate, 50%  
Sodium chloride  
Sodium cyanide  
Sodium hydroxide, 20%  
Sodium nitrate  
Sodium phosphate  
Sodium silicate  
Sodium sulfate  
Sodium sulfide  
Sodium thiosulfate  
Stannic chloride  
Stearic acid  
Sulfur  
Sulfur chloride (to 75°F, 24°C)  
Sulfur dioxide  
Sulfuric acid, <10%  
Sulfuric acid, 10 to 75%  
Sulfuric acid, 66° Baume  
(to 120°F, 49°C)  
Sulfurous acid  
Tannic acid  
Trichloroacetic acid (to 75°F, 24°C)  
Trichloroethylene  
Triethylamine (to 125°F, 52°C)  
Zinc hydrosulfite

**Motor ODP/TEFC  
Down Tube SS  
Suitable Chemicals**

Acetamide (above 75°F, 24°C)  
Acetic anhydride  
Amines  
Ammonium bifluoride  
Ammonium carbonate  
Ammonium hydroxide  
Ammonium nitrate  
Ammonium oxalate  
Ammonium persulfate  
Ammonium phosphate (monobasic,  
dibasic, tribasic)  
Ammonium sulfate  
Ammonium thiosulfate  
Aniline  
Aniline dyes  
Anisole  
Arsenic acid  
Barium carbonate

Barium chloride  
Barium hydroxide  
Barium sulfate  
Barium sulfide  
Benzaldehyde  
Benzene  
Benzol  
Benzene sulfonic acid\*  
Benzoic acid  
Boric acid  
Bromine water  
Butyric acid  
Calcium bisulfide  
Calcium bisulfite  
Calcium chlorate  
Calcium chloride  
Calcium hydroxide  
Calcium hypochlorite  
Calcium nitrate  
Calcium sulfate  
Calcium sulfite  
Carbonic acid  
Carbon tetrachloride  
Cellosolve®  
Chloroform  
Chromic acid, 10%  
Chromic acid, 50%\*  
Citric acid  
Citric oils  
Copper cyanide  
Copper nitrate  
Cresylic acid  
Diacetone alcohol  
Diesel fuels  
Dimethyl formamide  
Diocetyl phthalate  
Dyes  
Ethylene glycol  
Fatty acids  
Ferric chloride  
Ferric nitrate  
Ferric sulfate  
Ferrous sulfate  
Fluoboric acid  
Formaldehyde  
Formic acid  
Furfural  
Gallic acid  
Gelatin  
Glue, PVA  
Glycerin  
Glycols  
Hydrogen fluoride  
Lactic acid  
Lead acetate  
Magnesium carbonate  
Magnesium chloride  
Magnesium hydroxide  
Magnesium sulfate  
Maleic acid  
Mercuric cyanide  
Methyl chloride  
Methylene chloride  
Milk  
Muriatic acid, 20%  
Muriatic acid, 37% (cold)  
Nickel chloride  
Nickel sulfate  
Nitric acid, 20%  
Nitric acid, red fuming  
Nitrobenzene  
Oleic acid

Oleum  
Oxalic acid  
Palmitic acid  
Perchloroethylene  
Petrolatum  
Phenol (carbolic acid)  
Phosphoric acid, <20%  
Phosphoric acid, 20 to 40%  
Phosphoric acid, 20 to 45%  
Phosphorus, red  
Phosphorus, yellow  
Photographic solutions  
Plating solutions, chrome 40  
Plating solutions, copper  
Plating solutions, gold  
Plating solutions, iron  
Plating solutions, silver  
Plating solutions, tin  
Plating solutions, zinc  
Potassium bicarbonate  
Potassium bromide  
Potassium carbonate  
Potassium chlorate  
Potassium chloride  
Potassium chromate  
Potassium dichromate  
Potassium hydroxide  
Potassium nitrate  
Potassium permanganate  
Potassium sulfate  
Propionic acid  
Silicone oil  
Silver nitrate  
Soap solutions  
Sodium acetate  
Sodium bicarbonate  
Sodium bisulfate  
Sodium bisulfite  
Sodium borate  
Sodium bromide  
Sodium carbonate  
Sodium chlorate, 50%  
Sodium chloride  
Sodium cyanide  
Sodium hydroxide, 20%  
Sodium hydroxide, 50%  
Sodium metaphosphate  
Sodium nitrate  
Sodium phosphate\*  
Sodium silicate  
Sodium sulfate  
Sodium sulfide  
Sodium thiosulfate  
Stearic acid  
Sulfur  
Sulfur dioxide  
Sulfuric acid, <10%  
Sulfuric acid, 10 to 75%  
Sulfuric acid, 66° Baume  
Sulfurous acid  
Tannic acid  
Tetrahydrofuran  
Tetralin  
Toluene  
Transformer oil  
Trichloroethylene  
Tricresyl phosphate  
Zinc hydrosulfite